



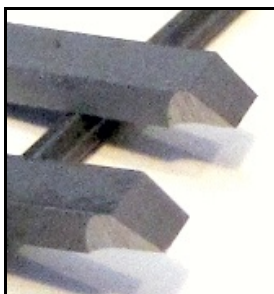
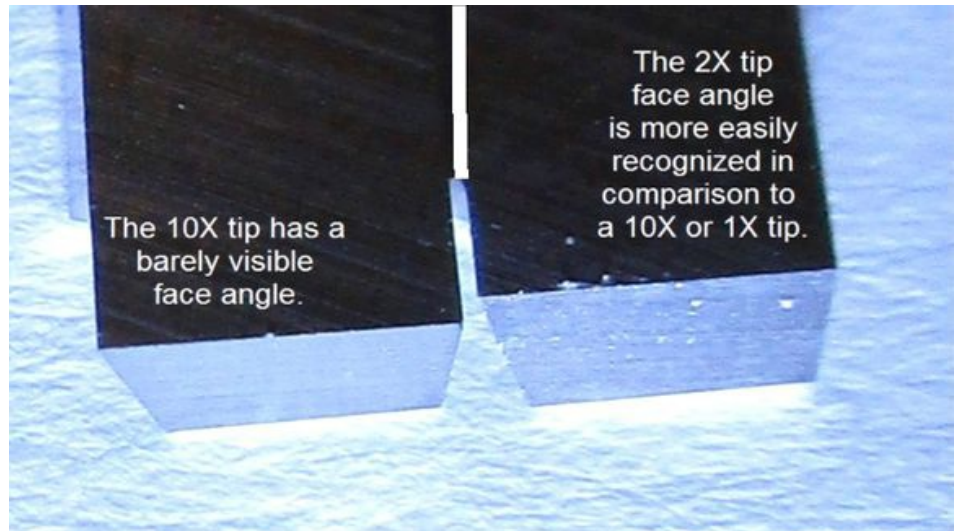
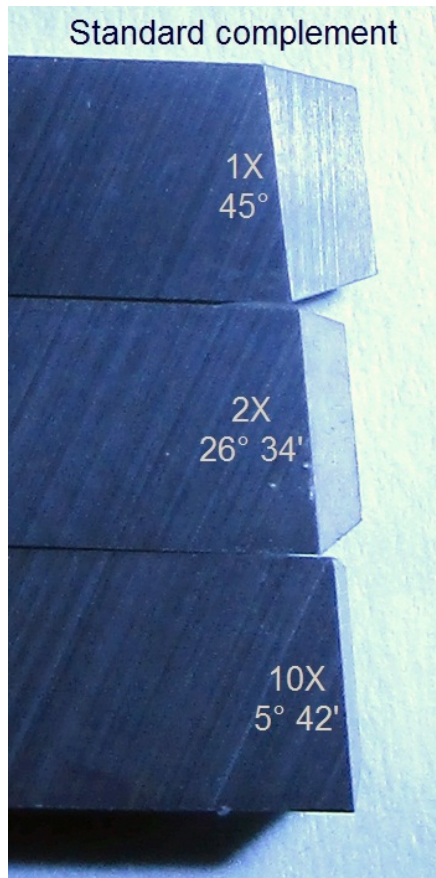
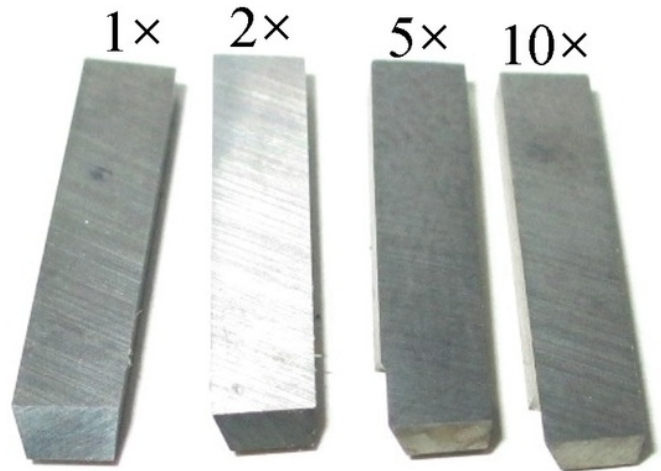
## Tooke® Gage cutting tips: which is which?

There is no way to mark the cutting tips with identification marks that last. Ink wears off. Micro-Metrics tried stamping a number into the tips but that often shatters the tip. (Tungsten-carbide is hard but also brittle).

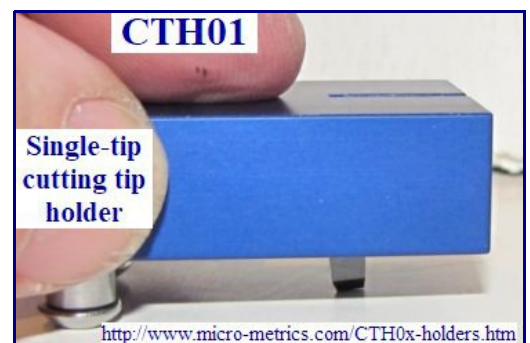
At right is the complete set of possible tips. You'll notice that the precision-ground faces are noticeably (identifiably) different

Your Tooke Gage comes the 'standard complement' of tips: the 1X, 2X, and 10X tips (unless you requested a different set-up with your gauge). Placing the three tips side-by-side will make it pretty easy to tell them apart.

The 'cut-out' – the relief cut – is the rounded cut on the side of the tip. When you set the tips into the Tooke Gage, the cut-out should be oriented toward the guide studs. This applies whether your tips are mounted in the gauge or a cutting tip holder. The relief cut allows the incised shred of coating to curl out of the way as you draw your incision.



*Relief cut-out on 1X tips*



Single-tip cutting tip holder

<http://www.micro-metrics.com/CTH0x-holders.htm>