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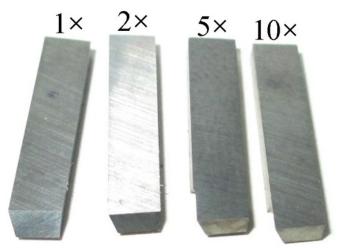
Measuring accuracy in the field

Tooke® Gage cutting tips: which is which?

There is no way to mark the cutting tips with identification marks that last. Ink wears off. Micro-Metrics tried stamping a number into the tips but that often shatters the tip. (Tungsten-carbide is hard but also brittle).

At right is the complete set of possible tips. You'll notice that the precision-ground faces are noticeably (identifiably) different

Your Tooke Gage comes the 'standard complement' of tips: the 1X, 2X, and 10X tips (unless you requested a different set-up with your gauge). Placing the three tips side-by-side will make it pretty easy to tell them apart.





The 'cut-out' - the

relief cut — is the rounded cut on the side of the tip. When you set the tips into the Tooke Gage, the cut-out should be oriented toward the guide studs. This applies whether you tips are mounted in the gauge or a cutting tip holder. The relief cut allows the incised bit of coating to curl out of the way as you draw your incision.

